

Date: Friday, 9/15/2006 11:49:23 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GHW ASSEMBLY		
Job Number	: 28605		Part Number	: D412729011		
Estimate Number	: 12128		Drawing Number	: DSK 092 REV B		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 9/15/2006		S.O. No.	: N/A		
Prsht Rev.	: NC		Type	: MACHINED PARTS		
First Issue	: N/A		Material	: N/A		
Previous Run	: 25675		Due Date	: 10/15/2006		
Written By	:		Qty:	1	Um:	Each
Checked & Approved By	:					
Comment	: Est Rev:A 05.01.12 New Issue KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
2.0	28605A	Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-729-011 CHG003
3.0	PACKAGING 1	Comment: Sub-Component GHW MEDIUM BELL D412-729-041 B <u>28605A</u>
4.0	QC4	Comment: PACKAGING RESOURCE #1 Pick Packing Kit
5.0	PACKAGING 1	Comment: INSPECT 100% KITS FOR COMPLETENESS
		Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-729-011 Location: _____ PPP Rev: <u>D</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/11/01
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: GHW ASSEMBLY

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SP06/11/2011

Job Completion



6/11/21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

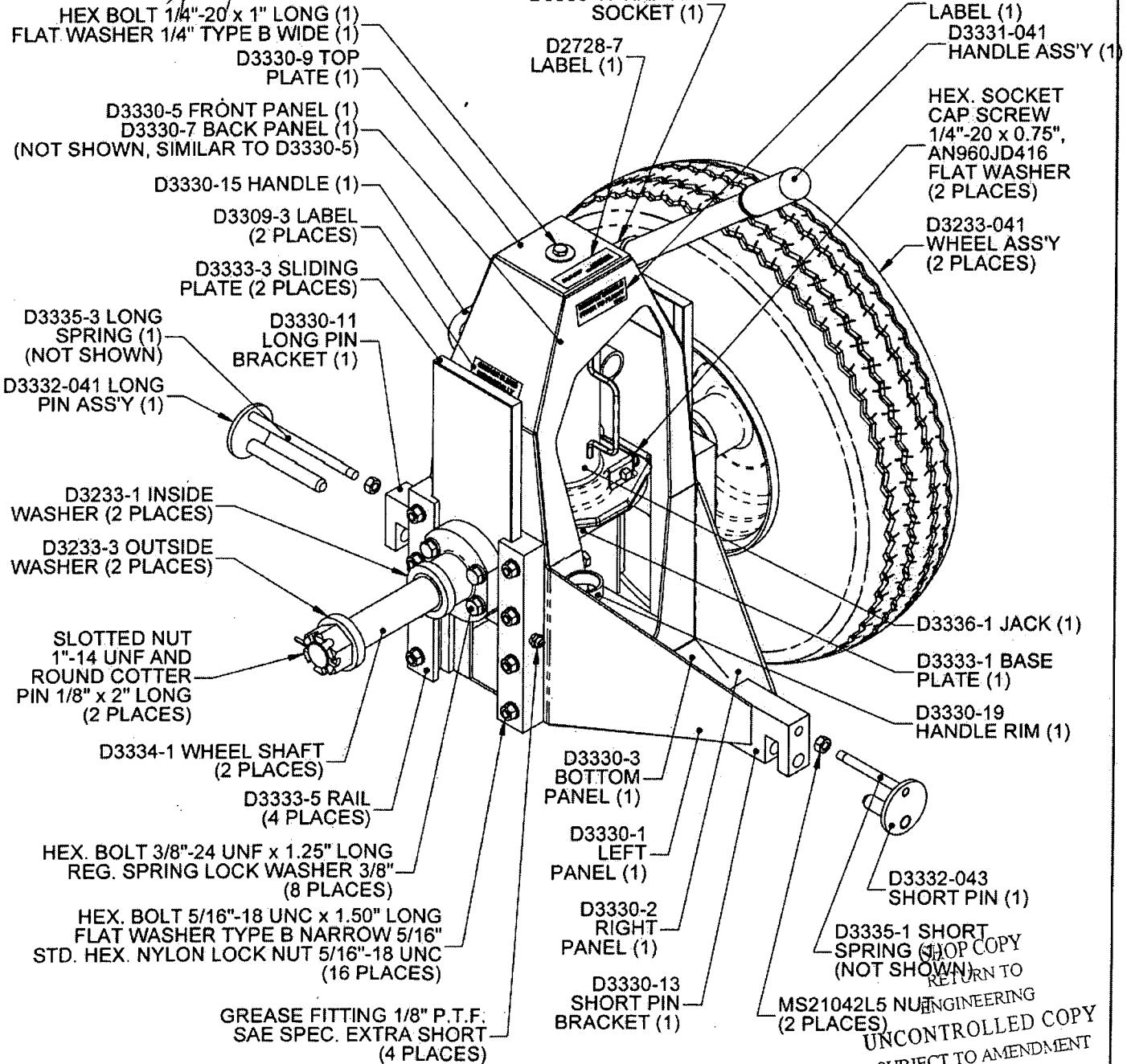


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		DSK 092	SHEET 1 OF 1

DATE 05.02.18 TITLE HYD. GROUND HANDLING SCALE 1:5

A	04.12.06	NEW ISSUE
B	05.02.18	REDESIGN TO FIT NEW WHEEL ASS'Y

RELEASED
05/02/22



NOTE:

1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE
RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

WITHOUT NOTICE
WORK ORDER
NO. 28605

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